

149780

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 8/2/2016 **Start Qty:** 1.00 ***1***

Required Date: 8/5/2016 **Req'd Qty:** 1.00 ***1***

Cust Item ID:

Reference:

Customer:

Date: **AUG 02 2016** Tooling:

Date:

Run Start *NR1*

QC: _____ **21**
9-89

Date: _____ **SPC (Y/N):** _____

Date:

Stop *NR2*

[illegible]

Work Order ID 149780

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Item ID: D139-799-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Engine Wash

Start Date: 8/2/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/5/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D139-799-015

Location: FC 019PPP rev: 5010SMB
16/8/2

140

QC21- Final Inspection - Work Order Release

0.00.

140

QC

Memo

0.02

Quality Control

DAS
21
9-89

AUG 02 2016

DAS
21
9-89

AUG 02 2016

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Parent Item Name: Engine Wash

D139-799-015

Required Qty: 1.00

IPP Rev:B 11.07.04 new issue DD verf:JLM
AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER
CHG005/ECN13-579 DD verf:JLM

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Picklist Print

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Work Order ID: 149780

Parent Item: D139-799-015

Parent Item Name: Engine Wash

149780

D139-799-015

Start Date: 8/2/2016

Required Date: 8/5/2016

Start Qty: 1.00

Required Qty: 1.00

D4121-5
D4121-5
Hose Assy

Manufactured No

110 Each

6.0000

1 1

**

DAS 6 28 9-89

Location

Loc Qty

Loc Code

ST213

2

143873

2

ST217a

4

144150

4

Manufactured No

110 Each

0.0000

**

1

DAS 6 28 9-89

D4131-041
D4131-041

Manifold Assembly

D4131-043

D4131-043

Doubler Assembly

Manufactured No

110 Each

12.0000

**

1

DAS 6 28 9-89

Location

Loc Qty

Loc Code

ST085

12

142891

12

Manufactured No

110 Each

8.0000

**

2

DAS 6 28 9-89

D4146-1
D4146-1
Fitting

Location

Loc Qty

Loc Code

ST085

8

143719

8

Manufactured No

110 Each

18.0000

**

2

DAS 6 28 9-89

D4182-1
D4182-1
Fitting, Quick Disconnect

Location

Loc Qty

Loc Code

ST089

18

143874

6

144155

4

148997

8

DAS 27 9-89

AUG 02 2016

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Page 3

Work Order ID: 149780

Parent Item: D139-799-015

Parent Item Name: Engine Wash

149780

D139-799-015

Start Date: 8/2/2016

Required Date: 8/5/2016

Start Qty: 1.00

Required Qty: 1.00

D4384-1

Manufactured No

110 Each

13.0000

D4384-1

Placard

**

DAS
6 28
9-89 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

80679

5

ST095

8

143816

8

110

Each

241.0000

**

DAS
6 28
9-89 9-89

AN526-1032R16

Purchased

No

AN526-1032R16

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

over006

200

m134702

200

ST326

41

m134360

41

110

Each

19.0000

**

DAS
6 28
9-89 9-89

AN832-6J

Purchased

No

AN832-6.J

Union

DAS
27
9-89

Location

Loc Qty

Loc Code

OVER007

10

m135297

10

ST324

9

m134544

1

m134606

8

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Picklist Print

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Work Order ID: 149780

Parent Item: D139-799-015

Parent Item Name: Engine Wash

149780

D139-799-015

Start Date: 8/2/2016

Required Date: 8/5/2016

Start Qty: 1.00

Required Qty: 1.00

AN924-6J

Purchased

No

110

Each

29.0000

4

4

AN924-6.1

NUT

**

DAS
28
6 9-89
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

4

123245

2

m132256

2

ST322

25

m134544

13

m135297

12

Each

137.0000

20

**

DAS
28
6 9-89
9-89

MS21919-WDG9

Purchased

No

MS21919-WDG9

Clamp

DAS
27
9-89

Location

Loc Qty

Loc Code

ST293

137

m134574

137

110

Each

175.0000

4

4

**

DAS
28
6 9-89
9-89

NAS1149C0932R

Purchased

No

NAS1149C0932R

WASHER

DAS
27
9-89

Location

Loc Qty

Loc Code

ST265

175

m133992

25

m134702

150

4

AUG 02 2016

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X									D139-799-011	MAINTENANCE STEP KIT, LH
	X								D139-799-012	MAINTENANCE STEP KIT, RH
		X							D139-799-015	ENGINE WASH KIT
			X						D139-799-017	CARGO FLOOR PROTECTOR KIT
				X					D139-799-019	CABIN FLOOR PROTECTOR KIT
					X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
						X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
							X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
								X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
			2						D3580-1	JOGGLE BRACKET
			2	8					D3628-1	CUPPED WASHER
1									D4092-041	MAINTENANCE STEP ASSEMBLY
	1								D4092-042	MAINTENANCE STEP ASSEMBLY
		2							D4121-1	HOSE ASSEMBLY
		1							D4121-3	HOSE ASSEMBLY
		1							D4121-5	HOSE ASSEMBLY
				1					D4130-1	FWD CABIN FLOOR PROTECTOR
				1					D4130-3	AFT CABIN FLOOR PROTECTOR
			1						D4130-5	FWD CARGO FLOOR PROTECTOR
			1						D4130-7	CENTER CARGO FLOOR PROTECTOR
			1						D4130-9	AFT CARGO FLOOR PROTECTOR
		1							D4131-041	MANIFOLD ASSEMBLY
		1							D4131-043	DOUBLER ASSEMBLY
		2							D4146-1	FITTING
			1						D4153-1	JOGGLE BRACKET
			1						D4153-3	JOGGLE BRACKET
				4					D4153-5	CLAMP PLATE
			2						D4166-1	PLACARD, MAX LOAD
		2							D4182-1	FITTING, QUICK DISCONNECT
		1							D4384-1	PLACARD
					1				D4526-042	MAINTENANCE STEP ASSEMBLY, RH
						1			D5238-041	MAINTENANCE STEP ASSEMBLY
							1		D5238-042	MAINTENANCE STEP ASSEMBLY
						1	1	1	D5238-043	LOWER BRACKET, AFT
						1	1	1	D5238-045	LOWER BRACKET, FWD
						1	1	1	D5245-1	MOUNTING BOLT
2	2				2	2	2	2	AN6H12A	BOLT
2	2				2	1	1	1	AN6H13A	BOLT
		4							AN526-1032R16	SCREW
		2							AN832-6J	UNION
		4							AN924-6J	NUT
		20							MS21919WDG09	CLAMP
6	6				6	5	5	5	NAS1149D0663J	WASHER (or AN960JD616)
		4							NAS1149C0932R	WASHER (or AN960C916L)